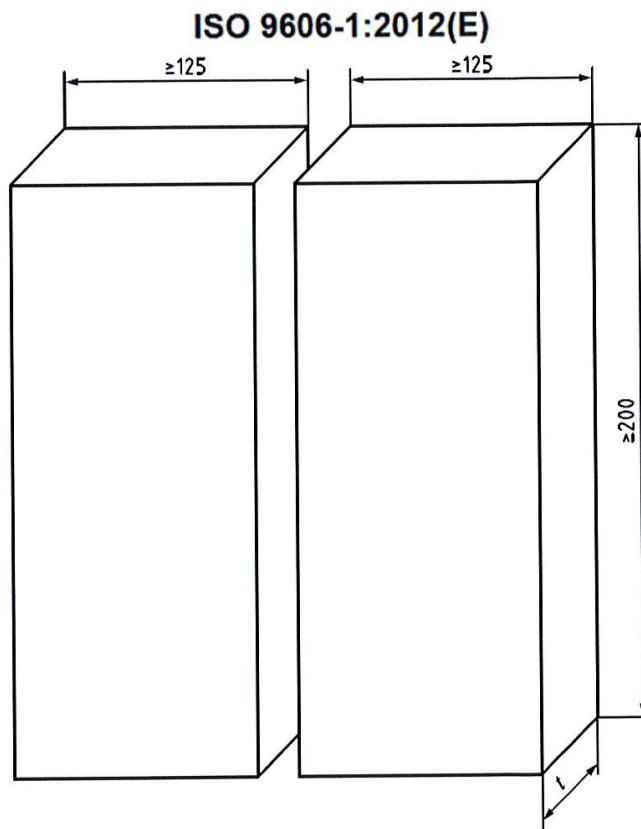




**DE GROOT
LASOPLEIDINGEN**



Key

t material thickness of test piece

Figure 3 — Dimensions of test piece for a butt weld in plate